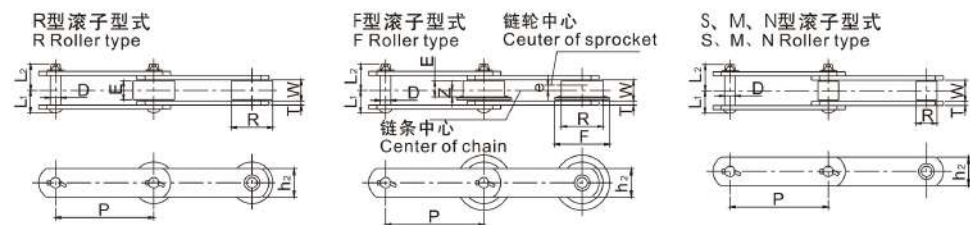


RF型输送链基本系列

RF type conveyor chains basic series



链号 Chain No.	滚子型式 Roller type	平均抗拉强度 Average tensile strength kN(kgf)	节距 Pitch P	滚子 Roller										内节内宽 Width between link plates	
				R 型 R Roller		F 型 F Roller				S 型 S Roller		M、N 型 M、N Roller		Width between link plates	
				R	E	R	F	E	e	Z	R	R	R	W	W
RF 0307	R-F-S	29(3,000)	75	31.8	15.5	31.8	42	12	1.8	4.3	15.9	-	-	16.1	
RF 0310	R-F-S	29(3,000)	100												
RF 430	R-S	54(5,500)	101.6	38.1	19	-	-	-	-	-	20.1	-	-	22.6	
RF 0507	S		75												
RF 0510	R-F-S	69(7,000)	100	40	19	40	50	14	2.5	4.5	22.2	-	-	22	
RF 0515	R-F-S		150												
RF 204	S	78(8,000)	66.27	-	-	-	-	-	-	-	22.2	-	-	27	
RF 450	R-F-S-M	78(8,000)	101.6	44.5	23	44.5	55	18	2.5	6.5	22.2	25.4	27		
RF 0815	R-F-S-M	78(8,000)	150	44.5	23	44.5	55	18	2.5	6.5	22.2	25.4	27		
RF 650	R-F-S-M	78(8,000)	152.4	50.8	26	50.8	65	20	3	7	25.8	31.8	30.2		
RF 1010	R-S-M		100												
RF 1015	R-F-S-M	113(11,500)	150	50.8	27	50.8	65	20	3	7	29	31.8	30		
RF 214	R-S-M	127(13,000)	101.6	44.5	27	-	-	-	-	-	31.8	34.9	31.6		
RF 205	S	127(13,000)	78.11	-	-	-	-	-	-	-	31.8	-	37.1		
RF 620	R-F-S-M	186(19,000)	152.4	57.2	32	57.2	70	25	3.5	9	34.9	38.1	37.1		
RF 1220	R-F-S-M	186(19,000)	200	65	32	65	80	24	4	8	34.9	38.1	37.1		
RF 1225	R-F-S-M		250												
RF 212	R-S-M	245(25,000)	152.4	69.9	32.5	-	-	-	-	-	40.1	44.4	37.1		
RF 1720	R-F-S-M		200												
RF 1725	R-F-S-M	245(25,000)	250	80	44	80	100	34	5	12	40.1	44.5	51.4		
RF 1730	R-F-S-M		300												
RF 2620	S-M		200	-	-	-	-	-	-	-					
RF 2625	R-F-S-M		250												
RF 2630	R-F-S-M	314(32,000)	300	100	50	100	125	38	6	13	44.5	50.8	57.2		
RF 2645	R-F-S-M		450												
RF 3625	S-M		250	-	-	-	-	-	-	-					
RF 3630	R-F-S-M		300												
RF 3645	R-F-S-M	475(48,500)	450	125	56	125	150	42	7	14	50.8	57.2	66.7		
RF 36600	R-F-S-M		600												
RF 5230	R-F-S		300												
RF 5245	R-F-S	500(51,000)	450	140	65	140	170	49	8	16.5	57.2	-	77		
RF 5260	R-F-S		600												
RF 6030	R-F-N		300												
RF 6035	R-F-N	500(51,000)	350	140	68	140	170	49	8	16.5	-	70	77		
RF 6040	R-F-N		400												

注：S、M、和N滚子外径小于链板高度，选择滚子取决于应用场合。M滚子外径大于S滚子，等同于N滚子。但对于带N滚子链条的销轴外径稍大于常M滚子链条的销轴。

Note: S, M and N Rollers:

The outside diameter of the S, M and n rollers are less than the height of the link plate and are specified depending on the application. The M Roller is a little Larger than the S Roller, but the Same size as the N Roller size. For chain with the N Roller, the PIN diameter is a little larger than that of the M Roller chain.

RF型输送链基本系列

RF type conveyor chains basic series

链号 Chain No.	连接链板 Link plate		销 Pin				每米重量 glt per meter				附件型式 Attachment type							
	h ₂	T	D	L ₁ +L ₂	L ₁	L ₂	R 型 R Roller kg/m	F 型 F Roller kg/m	S 型 S Roller kg/m	MN 型 MN Roller kg/m	A-1 K-2	A-2 K-2	A-2 (Welded)	A-3 (Welded)	SA-2 SK-2	G-2	G-4	
	mm	mm	mm	mm	mm	mm												
RF 03075	22	3.2	8.0	36	18	20	2.7	2.8	1.9	-	RFS	RFS			RS			
RF 03100							2.3	2.4	1.7	-								
RF 430	25.4	4.8(5.0)	9.7	55	25.5	29.5	4.3	-	3.0	-	RS	RS			RS			
RF 05075							-	-	4.2	-	S	S						
RF 05100	32	4.5	11.3	53.5	25	28.5	5.0	5.2	3.7	-	RFS	RFS			RS	RS		
RF 05150							4.1	4.1	3.2	-						RFS		
RF 204	28.6	6.3(6.0)	11.3	65.5	31	34.5	-	-	5.6	-	S	S	-	-		-		
RF 450	28.6	6.3(6.0)	11.3	65.5	31	34.5	6.8	7.2	4.6	4.9	RFSM	RFSM			RSM			
RF 08150	28.6	6.3(6.0)	11.3	65.5	31	34.5	5.5	5.6	4.0	4.2	RFSM	RFSM			RSM			
RF 650	38.1	6.3(6.0)	11.3	69	32.5	36.5	7.7	8.0	6.0	6.4	RFSM	RFSM			RSM	RFSM	SM	
RF 10100	38.1	6.3(6.0)	14.5	69	33	36	9.8	-	6.8	7.1	RSM	RSM			RSM	SM		
RF 10150							7.9	8.1	5.9	6.1	RFSM	RFSM			RFSM	SM		
RF 214	38.1	7.9	15.9	77.5	37.5	40	10.4	-	8.7	9.1	RSM	RSM			RSM			
RF 205	38.1	7.9	15.9	83.5	40.5	43	-	-	10.4	-	-	S	-	-		-		
RF 6205	44.5	7.9	15.9	83.5	40.5	43	12.1	12.4	9.3	9.6	RFSM	RFSM			RSM	RFSM	SM	
RF 12200	44.5	7.9	15.9	83.5	40.5	43	11.4	11.9	8.4	8.7							SM	
RF12250							10.3	10.6	7.8	8.0	RFSM	RFSM			RSM	RFSM		
RF 212	50.8	9.5(10)	19.1	95.5	44.5	51	17.1	-	12.6	13.1	RSM	RSM			RSM			
RF 17200							18.8	19.8	12.0	12.6	RFSM	RFSM					RFSM	
RF17250	50.8	9.5(10)	19.1	109.5	51.5	58	16.5	17.3	11.1	11.6		RFSM					RFSM	
RF17300							15.0	15.7	10.5	10.9								
RF 26200							-	-	16.0	17.0		SM					SM	
RF26250	63.5	9.5(10)	22.2	116.5	55.5	61	25.3	26.2	14.7	15.5		RFSM					SM	
RF 26300							22.3	23.6	13.8	14.5			RFSM				SM	
RF26450							18.0	18.9	12.4	12.9			RFSM	RFSM		RFSM		
RF 36250							-	-	24.4	25.5							SM	
RF36300	76.2	12.7	25.4	146	68	78	39.0	40.1	22.9	23.8			RFSM				SM	
RF 36450							30.7	31.9	20.2	20.8			RFSM	RFSM		RFSM		
RF36600							26.9	27.8	19.0	19.5			RFSM	RFSM		RFSM		
RF 52300							48.8	52.5	29.7	-			RFS					
RF 52450	76.2	16	31.8	172	82	90	37.5	39.3	26.2	-			RFS	RF		RFS		
RF 52600							32.9	34.3	24.4	-			RFS	RF		RFS		
RF 60300							52.4	55.1	-	31.0			RFN					
RF 60350	90	12.7	35.0	180.5	77	83.5	47.2	49.5	-	28.8			RFN	RFN				
RF 60400							48.8	45.8	-	27.7			RFN	RFN				
													RFN	RFN				

注：1、括号内T厚度为不锈钢链板厚。

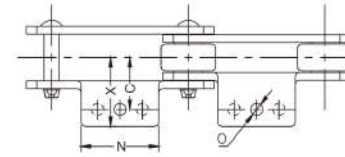
2、附件类型标出的R、F、S、M表示该类附件可适用的滚子。

Notes: 1. Thickness of link plate T in () is for stainless steel.

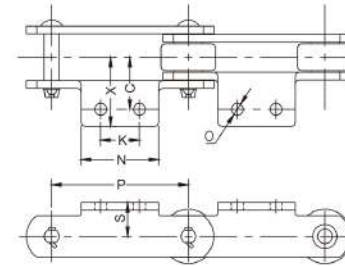
2. R, F, S, M and N in the column of attachment type show Rollers available for attachment type.

RF型输送链A/K附件

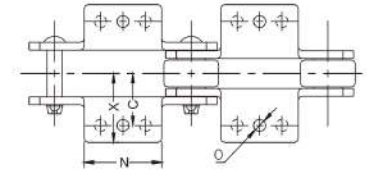
RF conveyor chains A/K attachments



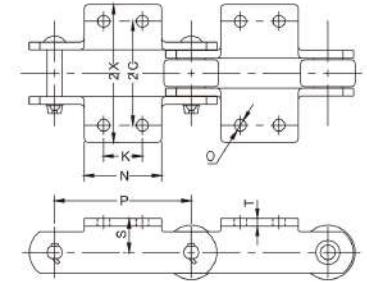
A-1 附件
A-1 Attachment



A-2 附件
A-2 Attachment



K-1 附件
K-1 Attachment

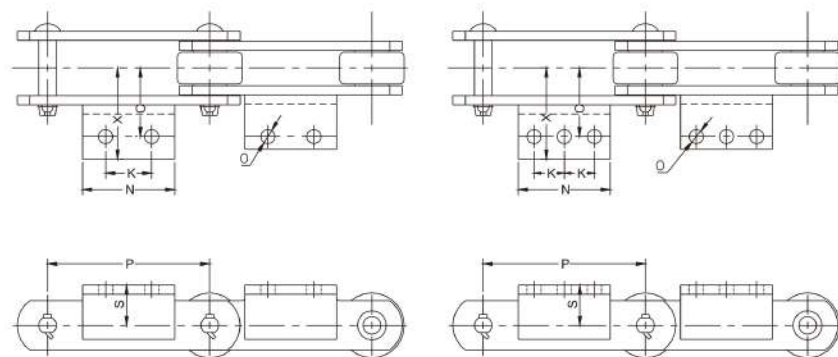


K-2 附件
K-2 Attachment

链号 Chain No.	滚子形式 roller type	节距 Pitch P	附件尺寸 Attachment dimension									螺栓规格 Size of Bolt	每件附加重量 公斤/每件 Additional Mass per A Attachment kg/att
			S	C	2C	X	2X	K	N	T	O		
RF03075	R · F · S	75	20	30	60	46	92	30	55	3.2	10	M8	0.05
RF03100	R · F · S	100	20	30	60	46	92	40	65	3.2	10	M8	0.06
RF430	R · S	101.6	22	40	80	54	108	40	70	4.8(5.0)	12	M10	0.11
RF05075	S	75	22	35	70	52	104	30	55	4.5	10	M8	0.07
RF05100	R · F · S	100	22	35	70	52	104	40	65	4.5	10	M8	0.08
RF05150	R · F · S	150	22	35	70	52	104	60	85	4.5	10	M8	0.10
RF204	S	66.27	24	45	90	59	118	-	35	6.3(6.0)	12	M10	0.08
RF450	R · F · S · M	101.6	28	50	100	64	128	40	70	6.3(6.0)	12	M10	0.18
RF08150	R · F · S · M	150	28	50	100	64	128	60	90	6.3(6.0)	12	M10	0.22
RF650	R · F · S · M	152.4	32	50	100	64	128	60	90	6.3(6.0)	12	M10	0.22
RF10100	R · S · M	100	28	50	100	65	130	40	70	6.3(6.0)	12	M10	0.16
RF10150	R · F · S · M	150	28	50	100	65	130	60	90	6.3(6.0)	12	M10	0.20
RF214	R · S · M	101.6	35	55	110	73	146	40	80	7.9	15	M12	0.28
RF205	S	78.11	35	60	120	75	150	30	65	7.9	12	M10	0.23
RF6205	R · F · S · M	152.4	38	60	120	79	158	60	100	7.9	15	M12	0.37
RF12200	R · F · S · M	200	38	60	120	79	158	80	120	7.9	15	M12	0.45
RF12250	R · F · S · M	250	38	60	120	79	158	125	170	7.9	15	M12	0.62
RF212	R · S · M	152.4	45	65	130	83	166	60	100	9.5(10.0)	15	M12	0.49
RF17200	R · F · S · M	200	45	75	150	98	196	80	120	9.5(10.0)	15	M12	0.66
RF17250	R · F · S · M	250	45	75	150	98	196	125	170	9.5(10.0)	15	M12	0.86

RF型输送链A-2/A-3附件

RF conveyor chains A-2/A-3 attachments



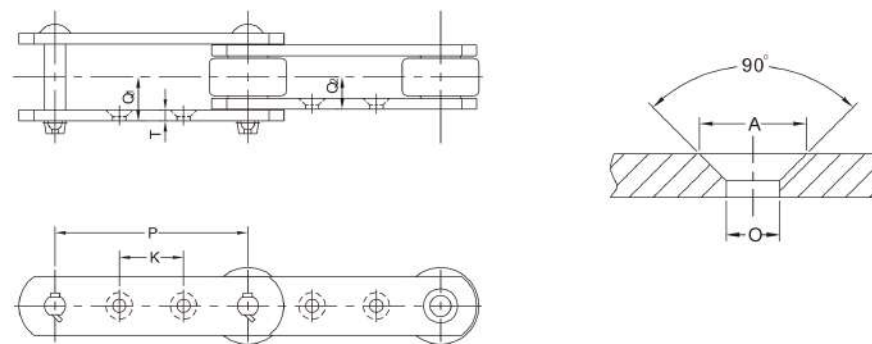
A-2 附件
A-2 Attachment

A-3 附件
A-3 Attachment

	链号 Chain No.	滚子形式 roller type	节距 Pitch P	附件尺寸 Attachment dimension						角钢 Angle Steel	螺栓规格 Size of Bolt	重量/每附件 Additional Mass per Attachment kg/att
				S	C	X	K	N	O			
A-2 Att.	RF17300	R · F · S · M	300	45	75	111	180	220	15	L 65 × 65 × 6	M12	1.34
	RF26300	R · F · S · M	300	55	80	124	180	220	15	L 75 × 75 × 9	M12	2.22
	RF60300	R · F · N	300	90	115	165	110	160	24	L 100 × 100 × 13	M20	3.30
	RF90350	N	350	100	140	210	100	180	28	L 130 × 130 × 15	M24	5.20
	RF90400	R · F · N	400	100	140	210	150	230	28	L 130 × 130 × 15	M24	6.80
	RF120400	R · N	400	120	150	220	120	200	28	L 130 × 130 × 15	M24	5.80
A-3 Att.	RF26450	R · F · S · M	450	55	80	124	140	320	15	L 75 × 75 × 9	M12	3.26
	RF36450	R · F · S · M	450	70	100	160	140	330	19	L 100 × 100 × 10	M16	5.07
	RF36600	R · F · S · M	600	70	100	160	180	410	19	L 100 × 100 × 10	M16	6.26
	RF52450	R · F	450	80	120	171	140	330	24	L 100 × 100 × 13	M20	6.30
	RF52600	R · F	600	80	120	171	180	410	24	L 100 × 100 × 13	M20	7.80
	RF60350	R · F · N	350	90	115	165	80	220	24	L 100 × 100 × 13	M20	4.20
	RF60400	R · F · N	400	90	115	165	100	260	24	L 100 × 100 × 13	M20	6.00
	RF90500	R · F · N	500	100	140	210	130	340	28	L 130 × 130 × 15	M24	9.80
	RF120600	R · F · N	600	220	150	220	160	400	28	L 130 × 130 × 15	M24	11.50

RF型输送链G-2附件

RF conveyor chains G-2 attachments



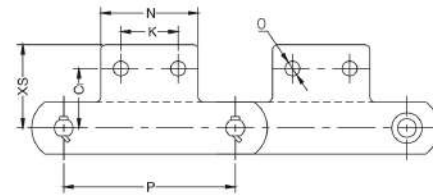
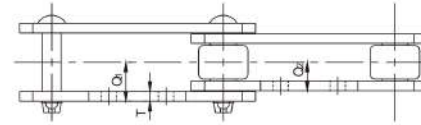
G-2 附件
G-2 Attachment

链号 Chain No.	滚子形式 roller type	节距 Pitch P	附件尺寸 Attachment dimension						螺栓最大长度 Max. Length of Bolt		螺栓规格 Size of Bolt
			K	T	Q ₁	Q ₂	A	O	外节 Pin Link	内节 Roller Link	
RF05100	R · S	100	40	4.5	21	15.5	15	10	36	26	M8
RF05150	R · F · S	150	60	4.5	21	15.5	15	10	36	26	M8
RF650	R · F · S · M	152.4	60	6.3(6.0)	28.5(28)	21.5(21)	20	12	49	35	M10
RF10100	S · M	100	30	6.3(6.0)	28.5(28)	21.5(21)	20	12	49	35	M10
RF10150	R · F · S · M	150	60	6.3(6.0)	28.5(28)	21.5(21)	20	12	49	35	M10
RF6205	R · F · S · M	152.4	50	7.9	35.5	26.5	26	15	63	45	M12
RF12200	R · F · S · M	200	80	7.9	35.5	26.5	26	15	63	45	M12
RF12250	R · F · S · M	250	125	7.9	35.5	26.5	26	15	63	45	M12
RF17200	R · F · S · M	200	70	9.5(10.0)	45.5(46.5)	35(35.5)	26	15	81	61	M12
RF17250	R · F · S · M	250	110	9.5(10.0)	45.5(46.5)	35(35.5)	26	15	81	61	M12
RF17300	R · F · S · M	300	150	9.5(10.0)	45.5(46.5)	35(35.5)	26	15	81	61	M12
RF26300	R · F · S · M	300	140	9.5(10.0)	48(49)	35(35.5)	26	15	88	67	M12
RF26450	R · F · S · M	450	220	9.5(10.0)	48(49)	35(35.5)	26	15	88	67	M12
RF36450	R · F · S · M	450	220	12.7	60	46	32	19	105	75	M16
RF36600	R · F · S · M	600	300	12.7	60	46	32	19	105	75	M16
RF52450	R · F · S	450	200	12.7	71.5	45.5	38	24	125	90	M20
RF52600	R · F · S	600	300	16	71.5	45.5	38	24	125	90	M20

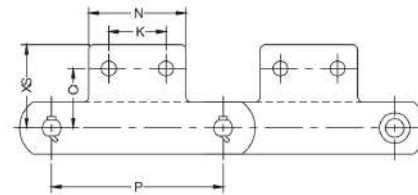
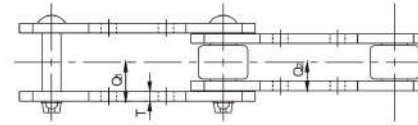
RF型输送链SA-2/SK-2附件

RF conveyor chains SA-2/SK-2 attachments

B



SA-2附件
SA-2 Attachment



SK-2附件
SK-2 Attachment

链号 Chain No.	滚子形式 roller type	节距 Pitch P	附件尺寸 Attachment dimension								螺栓规格 Size of Bolt	重量/每附件 Additional Mass per SA-2 attachment kg/att
			C ₁	XS	Q ₁	Q ₂	K	N	T	O		
RF03075	R · S	75	33	49	15.5	11.5	30	55	3.2	10	M6	0.05
RF03100	R · S	100	33	49	15.5	11.5	40	65	3.2	10	M8	0.06
RF430	R · S	101.6	37.6	51.6	22(22.5)	16(16.5)	40	70	4.8(5.0)	12	M10	0.11
RF05100	R · S	100	33.4	50.7	21	15.5	40	65	4.5	10	M8	0.08
RF05150	R · S	150	33.4	50.7	21	15.5	60	85	4.5	10	M8	0.10
RF450	R · S · M	101.6	47.6	60.7	27(26.5)	20(19.5)	40	70	6.3(6.0)	12	M10	0.18
RF08150	R · S · M	150	46.1	58.7	27(26.5)	20(19.5)	60	90	6.3(6.0)	12	M10	0.22
RF650	R · S · M	152.4	50	63	26.5(28)	21.5(21)	60	90	6.3(6.0)	12	M10	0.22
RF10100	R · S · M	100	46.1	61	26.5(28)	21.5(21)	40	70	6.3(6.0)	12	M10	0.16
RF10150	R · S · M	150	46.1	61	26.5(28)	21.5(21)	60	90	6.3(6.0)	12	M10	0.20
RF214	R · S · M	101.6	50	70	32.5	23.5	40	80	7.9	15	M12	0.28
RF6205	R · S · M	152.4	55	75.7	35.5	26.5	60	100	7.9	15	M12	0.37
RF12200	R · S · M	200	55	75.7	35.5	26.5	80	120	7.9	15	M12	0.45
RF12250	R · S · M	250	55	75.7	35.5	26.5	125	165	7.9	15	M12	0.62
RF212	R · S · M	152.4	60	83.6	38(39.5)	28(28.5)	60	100	9.5(10.0)	15	M12	0.49